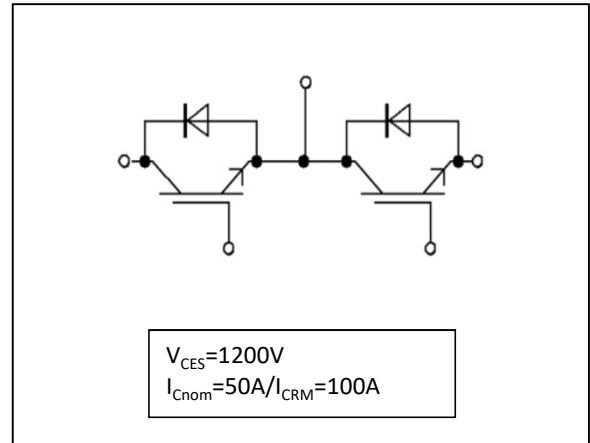


## 1200V 50A IGBT Half Bridge Module

### 1200V 50A IGBT 半桥模块



#### Features:

- 1200V Trench+ Field Stop technology
- Freewheeling diodes with fast and soft reverse recovery
- $V_{CE(sat)}$  with positive temperature coefficient
- Low switching losses

#### Typical Applications:

- Welding
- Inductive Heating
- High Frequency Switching application
- Inverter

#### 产品特性:

- 1200V沟槽栅+场截止技术
- 快速的软恢复特性续流二极管
- 导通压降具有正温度系数
- 低开关损耗

#### 典型应用:

- 电焊机
- 感应加热
- 高频开关应用
- 逆变器

Package / 封装

| Item                                   | Symbol      | Conditions   | Values    | Unit |
|--|-------------|--|-----------|------|
| 绝缘测试电压<br>Isolation test voltage       | $V_{ISOL}$  | RMS, f = 50 Hz, t = 1 min  | 4.0       | kV   |
| 模块基板材料<br>Material of module baseplate |             |  | Cu        |      |
| 内部绝缘<br>Internal isolation             |             | 基本绝缘 (class 1, IEC 61140)<br>Basic insulation (class 1, IEC 61140) | $Al_2O_3$ |      |
| 爬电距离<br>Creepage distance              | $d_{Creep}$ | 端子-散热片/terminal to heatsink  | 17.0      | mm   |
|  | $d_{Creep}$ | 端子-端子/terminal to terminal   | 20.0      |      |
| 电气间隙<br>Clearance                      | $d_{Clear}$ | 端子-散热片/terminal to heatsink  | 17.0      | mm   |
|  | $d_{Clear}$ | 端子-端子/terminal to terminal   | 9.5       |      |
| 相对电痕指数<br>Comparative tracking index   | CTI         |  | > 200     |      |

| Item  | Symbol        | Conditions        | Values |      |      | Unit        |
|---|---------------|-------------------|--------|------|------|-------------|
|   |               |                   | Min.   | Typ. | Max. |             |
| 杂散电感, 模块<br>Stray inductance module                       | $L_{SCE}$     |                   |        | 20   |      | nH          |
| 模块引线电阻, 端子-芯片<br>Module lead resistance, terminals - chip | $R_{CC'+EE'}$ | $T_C=25^{\circ}C$ |        | 0.65 |      | m $\Omega$  |
| 储存温度<br>Storage temperature                               | $T_{stg}$     |                   | -40    |      | 125  | $^{\circ}C$ |
| 模块安装的安装扭矩<br>Mounting torque for module mounting          | M6            |                   | 3.0    |      | 5.0  | Nm          |
| 端子联接扭矩<br>Terminal connection torque                      | M5            |                   | 2.5    |      | 5.0  | Nm          |
| 重量<br>Weight  | G             |                   |        | 155  |      | g           |

IGBT

Maximum Rated Values / 最大额定值

| Item   | Symbol       | Conditions                 | Values   | Unit |
|--|--------------|----------------------------|----------|------|
| 集电极-发射极电压<br>Collector-emitter Voltage                             | $V_{CES}$    | $T_{vj}=25^{\circ}C$       | 1200     | V    |
| 栅极-发射极电压<br>Maximum gate-emitter voltage                           | $V_{GES}$    |                            | $\pm 20$ | V    |
| 瞬态栅极-发射极电压<br>Transient gate-emitter voltage                       | $V_{GES}$    | $t_p \leq 10\mu s, D=0.01$ | $\pm 30$ | V    |
| 连续集电极直流电流<br>Continuous DC collector current                       | $I_C$        | $T_C=25^{\circ}C$          | 80       | A    |
|  |              | $T_C=100^{\circ}C$         | 50       |      |
| 最大脉冲集电极电流<br>Pulsed collector current, $t_p$ limited by $T_{jmax}$ | $I_{Cpulse}$ |                            | 100      | A    |
| 功率损耗<br>Power dissipation  | $P_{tot}$    |                            | 326      | W    |

Characteristic Values / 特征值

| Item   | Symbol        | Conditions  | Values                                     |      |      | Unit |             |
|--|---------------|---|--|------|------|------|-------------|
|  |               |   | Min.                                       | Typ. | Max. |      |             |
| 集电极-发射极饱和电压<br>Collector-emitter saturation voltage  | $V_{CE(sat)}$ | $I_C=50A, V_{GE}=15V$   | $T_{vj}=25^{\circ}C$                       |      | 2.18 | 2.65 | V           |
|  |               |   | $T_{vj}=125^{\circ}C$                      |      | 2.75 |      |             |
|  |               |   | $T_{vj}=150^{\circ}C$                      |      | 2.87 |      |             |
| 栅极阈值电压<br>Gate threshold voltage                     | $V_{GE(th)}$  | $V_{CE}=V_{GE}, I_C=2mA$                                      |  | 5.2  | 5.8  | 6.4  | V           |
| 集电极-发射极截止电流<br>Collector-emitter cut-off current     | $I_{CES}$     | $V_{CE}=1200V, V_{GE}=0V$                                     | $T_{vj}=25^{\circ}C$                       |      |      | 100  | $\mu A$     |
|  |               |   | $T_{vj}=150^{\circ}C$                      |      |      | 5    | mA          |
| 栅极-发射极漏电流<br>Gate-emitter leakage current            | $I_{GES}$     | $V_{CE}=0V, V_{GE}=\pm 20V, T_{vj}=25^{\circ}C$               |  | -200 |      | 200  | nA          |
| 栅极电荷<br>Gate Charge                                  | $Q_G$         | $V_{CE}=600V, I_C=50A, V_{GE}=\pm 15V$                        |  |      | 0.27 |      | $\mu C$     |
| 输入电容<br>Input Capacitance                            | $C_{ies}$     | $V_{CE}=25V, V_{GE}=0V, f=1MHz$                               |  |      | 3.0  |      | nF          |
| 反向传输电容<br>Reverse Transfer Capacitance               | $C_{res}$     |   |  |      | 0.14 |      |             |
| 内部栅极电阻<br>Internal gate resistor                     | $R_{Gint}$    | $T_{vj}=25^{\circ}C$  |  |      | 2.7  |      | $\Omega$    |
| 开通延迟时间 (电感负载)<br>Turn-on delay time, inductive load  | $t_{d(on)}$   | $V_{CC}=600V, I_C=50A$<br>$R_G=15\Omega,$<br>$V_{GE}=\pm 15V$ | $T_{vj}=25^{\circ}C$                       |      | 60   |      | ns          |
|  |               |   | $T_{vj}=125^{\circ}C$                      |      | 64   |      | ns          |
|  |               |   | $T_{vj}=150^{\circ}C$                      |      | 64   |      | ns          |
| 上升时间 (电感负载)<br>Rise Time, inductive load             | $t_r$         |   | $T_{vj}=25^{\circ}C$                       |      | 36   |      | ns          |
|  |               |   | $T_{vj}=125^{\circ}C$                      |      | 42   |      | ns          |
|  |               |   | $T_{vj}=150^{\circ}C$                      |      | 45   |      | ns          |
| 关断延迟时间 (电感负载)<br>Turn-off delay time, inductive load | $t_{d(off)}$  | $V_{CC}=600V, I_C=50A$<br>$R_G=15\Omega,$<br>$V_{GE}=\pm 15V$ | $T_{vj}=25^{\circ}C$                       |      | 158  |      | ns          |
|  |               |   | $T_{vj}=125^{\circ}C$                      |      | 181  |      | ns          |
|  |               |   | $T_{vj}=150^{\circ}C$                      |      | 209  |      | ns          |
| 下降时间 (电感负载)<br>Fall time, inductive load             | $t_f$         |   | $T_{vj}=25^{\circ}C$                       |      | 111  |      | ns          |
|  |               |   | $T_{vj}=125^{\circ}C$                      |      | 129  |      | ns          |
|  |               |   | $T_{vj}=150^{\circ}C$                      |      | 199  |      | ns          |
| 开通损耗能量 (每脉冲)<br>Turn-on energy loss per pulse        | $E_{on}$      | $V_{CC}=600V, I_C=50A$<br>$R_G=15\Omega,$<br>$V_{GE}=\pm 15V$ | $T_{vj}=25^{\circ}C$                       |      | 3.3  |      | mJ          |
|  |               |   | $T_{vj}=125^{\circ}C$                      |      | 5.0  |      | mJ          |
|  |               |   | $T_{vj}=150^{\circ}C$                      |      | 6.3  |      | mJ          |
| 关断损耗能量 (每脉冲)<br>Turn off Energy loss per pulse       | $E_{off}$     |   | $T_{vj}=25^{\circ}C$                       |      | 1.9  |      | mJ          |
|  |               |   | $T_{vj}=125^{\circ}C$                      |      | 2.4  |      | mJ          |
|  |               |   | $T_{vj}=150^{\circ}C$                      |      | 2.7  |      | mJ          |
| 短路数据<br>SC data                                      | $I_{SC}$      | $V_{GE} \leq 15V,$<br>$V_{CC}=800V$                           | $tp \leq 10\mu s$<br>$T_{vj}=150^{\circ}C$ |      |      | 164  | A           |
| IGBT结-外壳热阻<br>IGBT thermal resistance, junction-case | $R_{thJC}$    |   |  |      |      | 0.46 | K/W         |
| 工作温度<br>Operating Temperature                        | $T_{Jop}$     |   |  | -40  |      | 150  | $^{\circ}C$ |

Diode / 二极管

Maximum Rated Values / 最大额定值

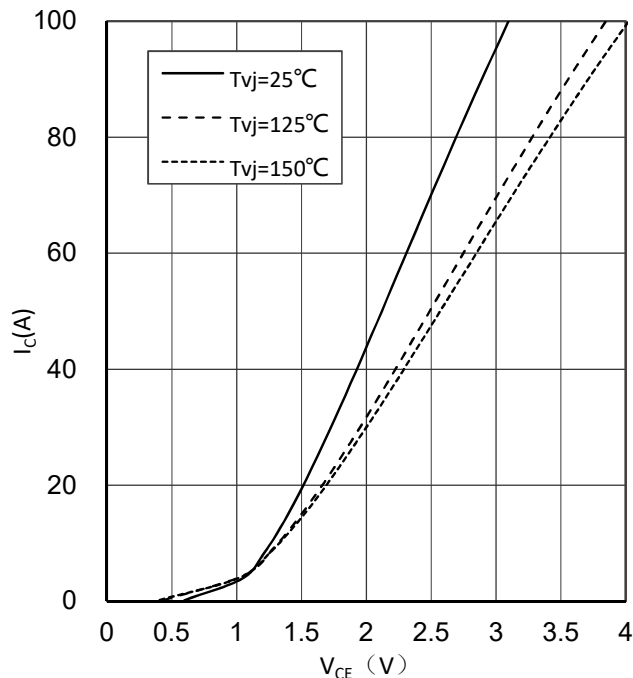
| Item   | Symbol       | Conditions           | Values |      |      | Unit   |
|--|--------------|----------------------|--------|------|------|--------|
|  |              |                      | Min.   | Typ. | Max. |        |
| 反向重复峰值电压<br>Repetitive reverse voltage                         | $V_{RRM}$    | $T_{vj}=25^{\circ}C$ |        | 1200 |      | V      |
| 连续正向直流电流<br>Continuous DC forward current                      | $I_F$        |                      |        | 50   |      | A      |
| 二极管正向不重复峰值电流<br>Diode pulsed current, tp limited by $T_{Jmax}$ | $I_{Fpulse}$ |                      |        | 100  |      |        |
| $I^2t$ 值<br>$I^2t$ -value                                      | $I^2t$       |                      |        | 613  |      | $A^2t$ |

Characteristic Values / 特征值

| Item  | Symbol      | Conditions   | Values                |      |      | Unit        |         |
|---|-------------|--|-----------------------|------|------|-------------|---------|
|   |             |  | Min.                  | Typ. | Max. |             |         |
| 正向电压<br>Forward voltage                               | $V_F$       | $I_F=50A, V_{GE}=0V$   | $T_{vj}=25^{\circ}C$  |      | 2.20 | 2.70        | V       |
|   |             |  | $T_{vj}=125^{\circ}C$ |      | 1.75 |             |         |
|   |             |  | $T_{vj}=150^{\circ}C$ |      | 1.65 |             |         |
| 反向恢复峰值电流<br>Peak reverse recovery current             | $I_{RRM}$   | $I_F=50A$<br>$di_F/dt=-1230A/\mu s$<br>( $T_{vj}=150^{\circ}C$ ) | $T_{vj}=25^{\circ}C$  |      | 14   |             | A       |
|   |             |  | $T_{vj}=125^{\circ}C$ |      | 27   |             |         |
|   |             |  | $T_{vj}=150^{\circ}C$ |      | 29   |             |         |
| 反向恢复电荷<br>Reverse recovery charge                     | $Q_{RR}$    | $V_R=600V,$<br>$V_{GE}=-15V$                                     | $T_{vj}=25^{\circ}C$  |      | 1.9  |             | $\mu C$ |
|   |             |  | $T_{vj}=125^{\circ}C$ |      | 5.5  |             |         |
|   |             |  | $T_{vj}=150^{\circ}C$ |      | 6.6  |             |         |
| 反向恢复损耗（每脉冲）<br>Reverse recovery energy loss per pulse | $E_{rec}$   |  | $T_{vj}=25^{\circ}C$  |      | 0.6  |             | mJ      |
|   |             |  | $T_{vj}=125^{\circ}C$ |      | 1.6  |             |         |
|   |             |  | $T_{vj}=150^{\circ}C$ |      | 2.0  |             |         |
| 二极管结-外壳热阻<br>Diode thermal resistance, junction-case  | $R_{thJCD}$ |  |                       |      | 0.95 | K/W         |         |
| 工作温度<br>Operating Temperature                         | $T_{Jop}$   |  | -40                   |      | 150  | $^{\circ}C$ |         |

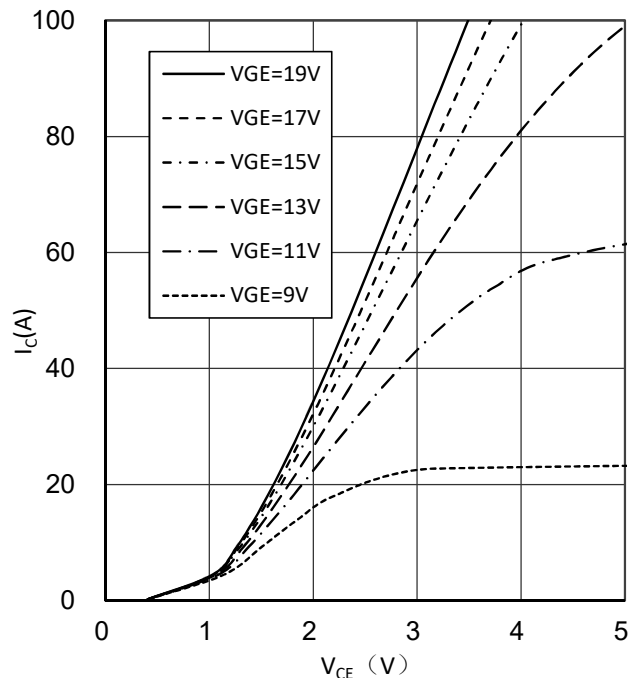
输出特性 (典型)  
Output characteristic (typical)

$I_C = f(V_{CE})$



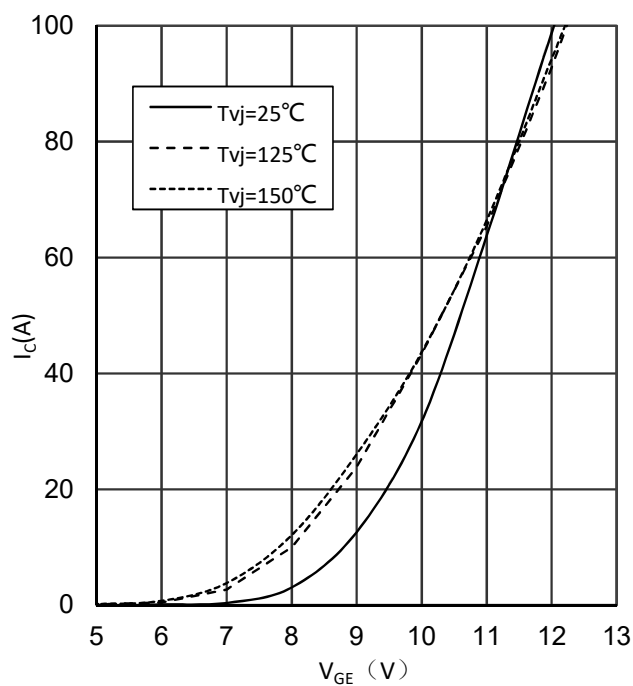
输出特性 (典型)  
Output characteristic (typical)

$I_C = f(V_{CE})$   
 $T_{vj} = 150^\circ\text{C}$



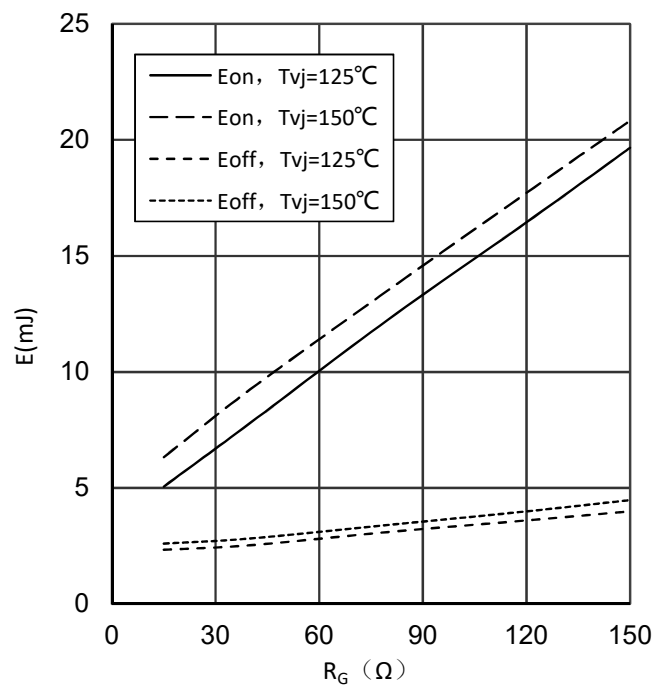
传输特性 (典型)  
Transfer characteristic (typical)

$I_C = f(V_{GE})$   
 $V_{CE} = 20\text{V}$



IGBT开关损耗 (典型)  
Switching losses IGBT (typical)

$E = f(R_G)$   
 $V_{GE} = \pm 15\text{V}$ ,  $I_C = 50\text{A}$ ,  $V_{CE} = 600\text{V}$

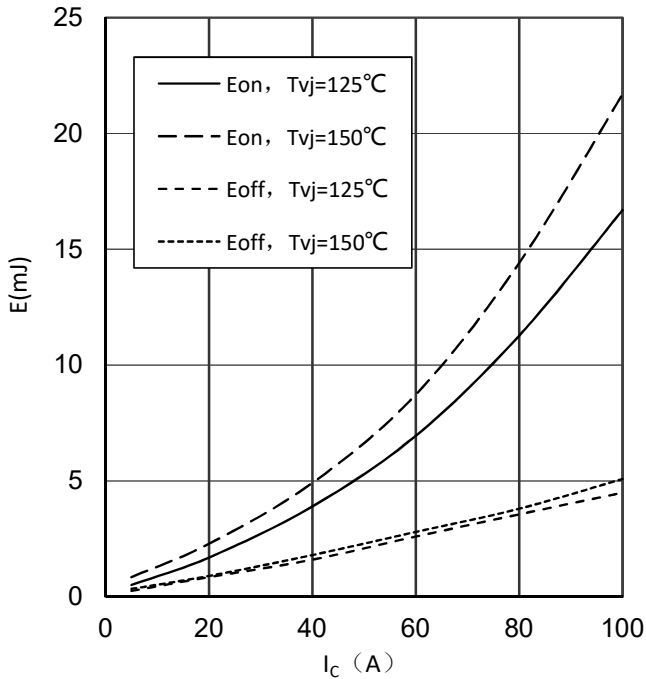


IGBT开关损耗 (典型)

Switching losses IGBT (typical)

$E = f(I_c)$

$V_{GE} = \pm 15V, R_G = 15\Omega, V_{CE} = 600V$

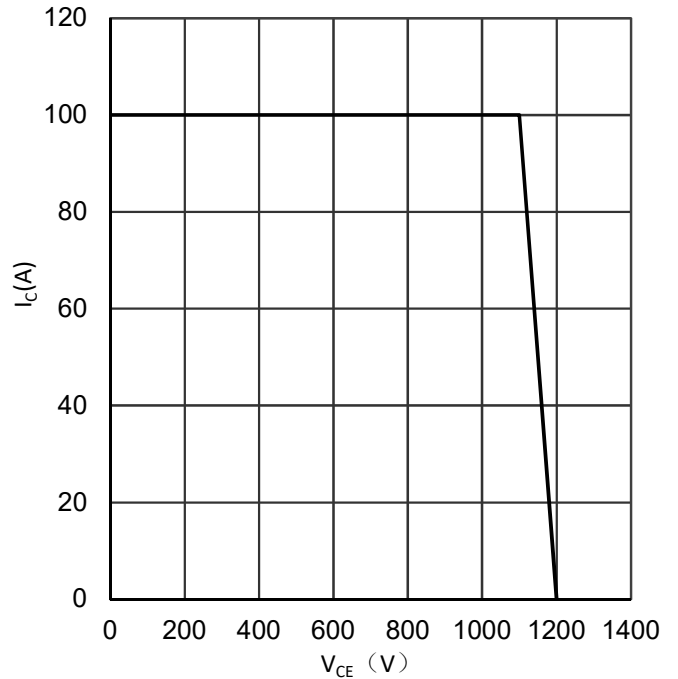


反偏安全工作区 (RBSOA)

Reverse bias safe operating area(RBSOA)

$I_c = f(V_{CE})$

$V_{GE} = \pm 15V, R_{goff} = 15\Omega, T_{vj} = 150^\circ C$

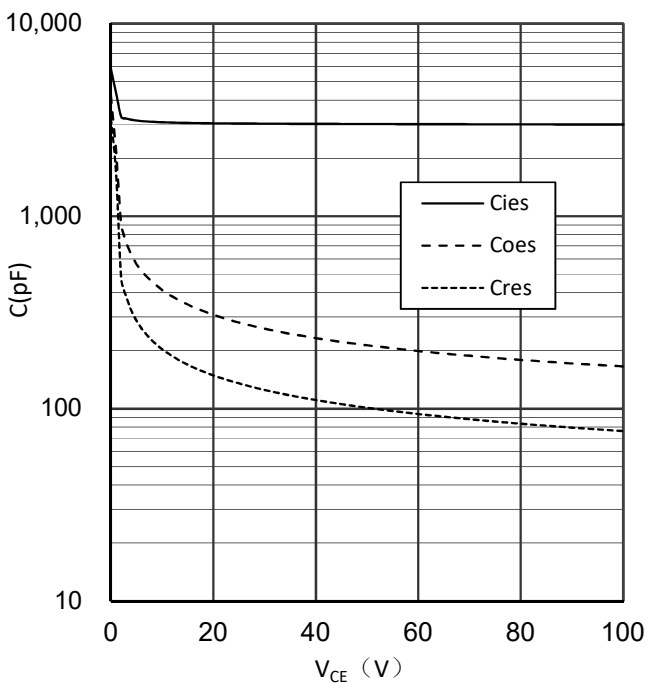


电容 (典型)

Typical capacitance as a function of collector-emitter voltage

$C = f(V_{CE})$

$f = 100\text{ kHz}, V_{GE} = 0V$

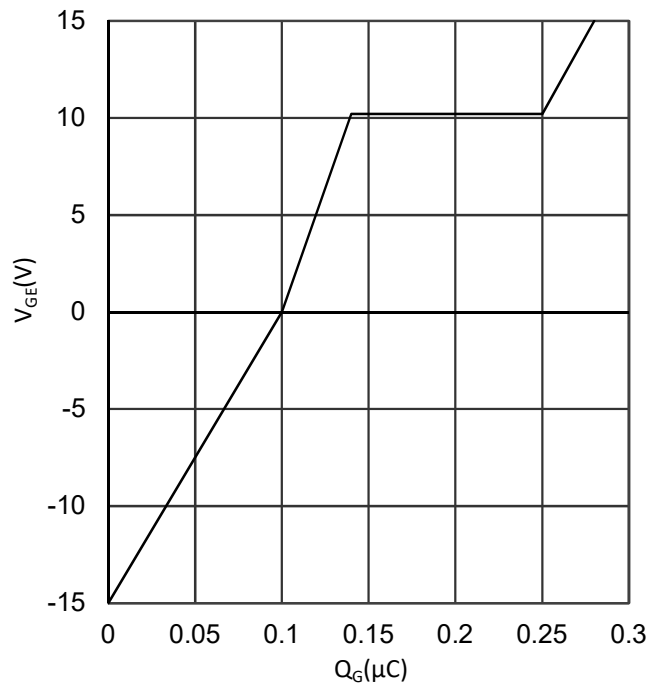


门极电荷 (典型)

Gate charge (typical)

$V_{GE} = f(Q_G)$

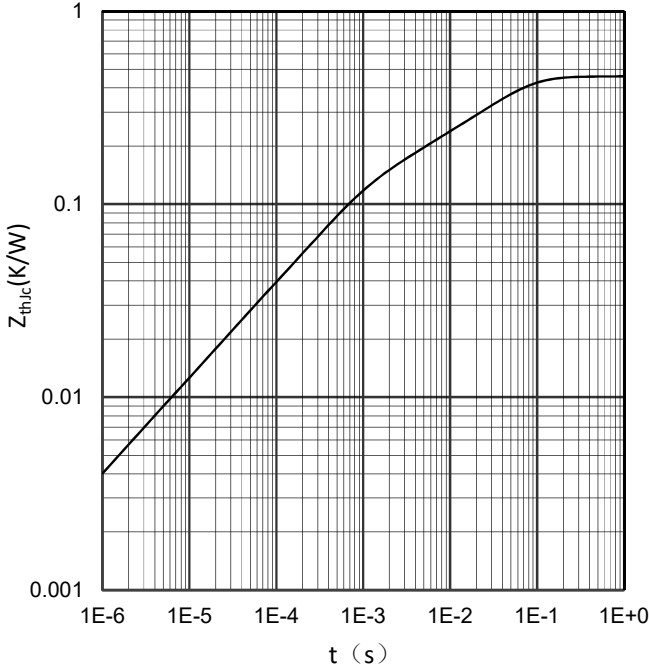
$I_c = 50A, V_{CE} = 600V$



IGBT瞬态热阻抗

IGBT transient thermal impedance as a function of pulse width

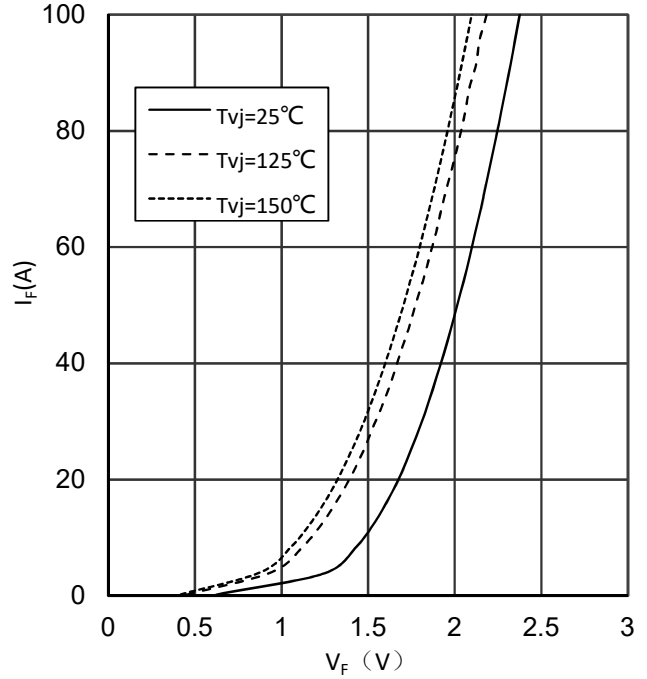
$Z_{th(j-c)} = f(t)$



正向偏压特性 二极管 (典型)

Forward characteristic of Diode (typical)

$I_F = f(V_F)$

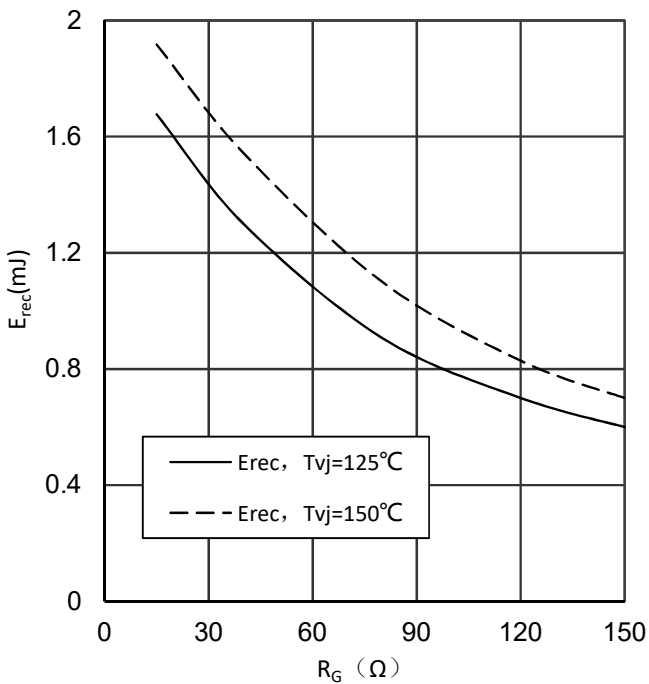


开关损耗 二极管 (典型)

Switching losses Diode (typical)

$E_{rec} = f(R_G)$

$I_F = 50A, V_{CE} = 600V$

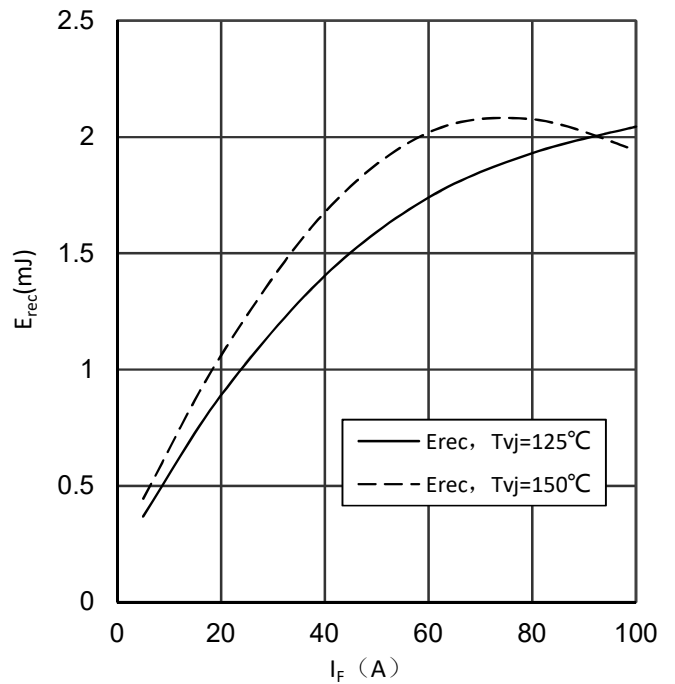


开关损耗 二极管 (典型)

Switching losses Diode (typical)

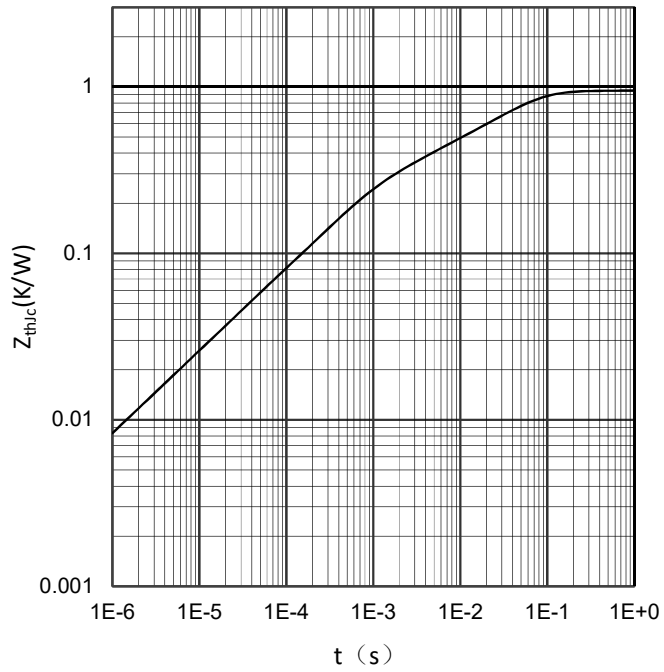
$E_{rec} = f(I_F)$

$R_G = 15Ω, V_{CE} = 600V$

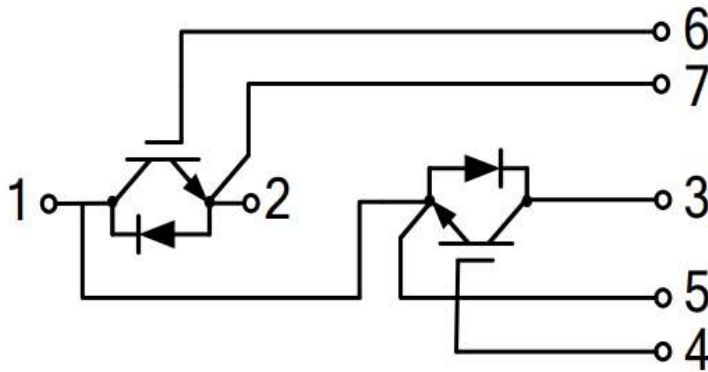




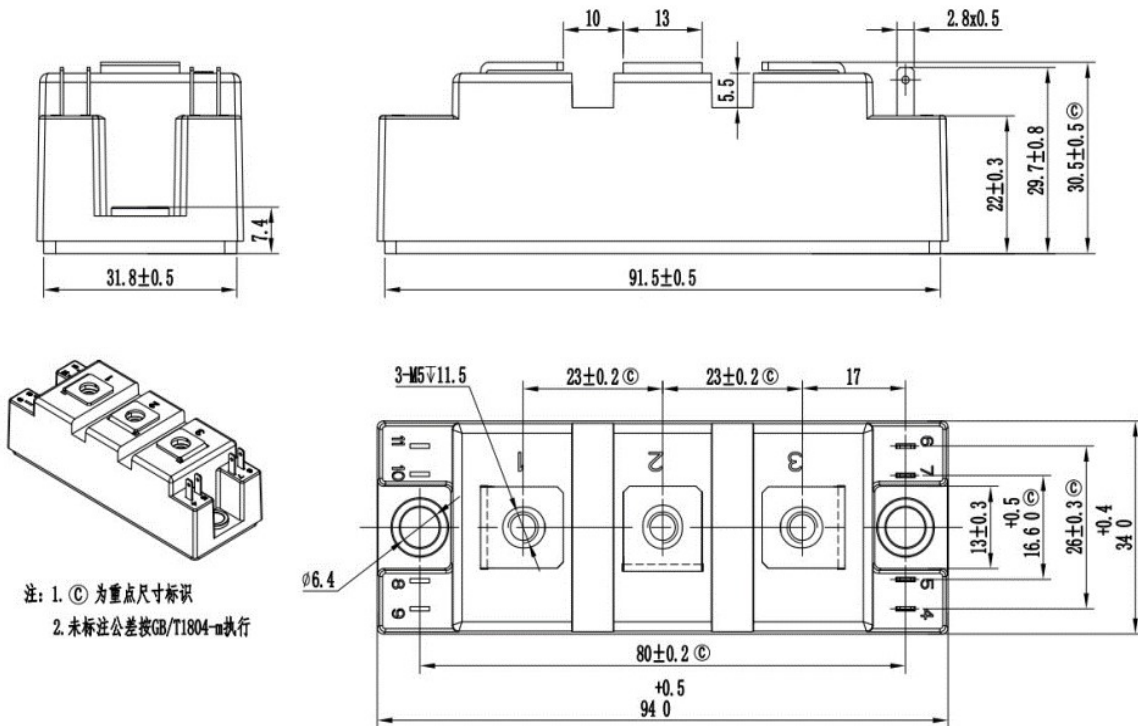
二极管瞬态热阻抗  
 Diode transient thermal impedance as a function of pulse width  
 $Z_{th(j-c)} = f(t)$



Circuit diagram headline / 接线图



Package outlines / 封装尺寸



Dimensions in (mm)  
 单位: mm